

Date: Tuesday, 10/24/2006 11:06:38 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE KNOB
Job Number : 29146	
Estimate Number : 11858	
P.O. Number : <i>N/A</i>	Part Number : D2367
This Issue : 10/24/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2367 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26592	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 11/6/2006
Checked & Approved By : <i>[Signature]</i>	Qty : <i>8</i> Um : Each
Comment : Est, A0240.29 New issue KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	MDELRLNR12500	DELRIN ROUND BAR 1.25"
-----	---------------	------------------------



Comment: Qty.: 0.0473 f(s)/Unit Total : 0.1890 f(s)
 DELRIN ROUND BAR 1.25"

Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500)and Dwg D2367

M101827 MS 06/11/7 8

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL
 Machine as per Folio FA045 and Dwg D2367
 Deburr

MS 06/11/7 8

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 06/11/7 8

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

MS 06/11/07 8

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *3141*

MS 06/11/07 (8)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Yes Date: 06/11/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/24/2006 11:06:38 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE KNOB

Job Number: 29146

Part Number: D2367

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

9 06/11/08

Job Completion



U 06/11/08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

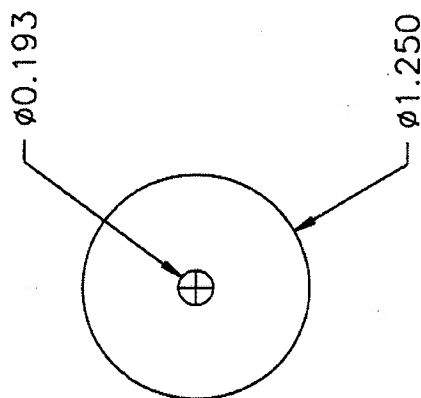
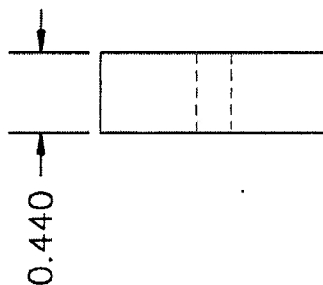
NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>POW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2367	REV. A SHEET 1 OF 1
DATE 95:02:22		TITLE HANDLE KNOB	SCALE 1:1

RELEASED
960610BW

.562



BREAK ALL EDGES .015 MAX
MATERIAL: BLACK DELRIN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29146